

# Aftermarket repair parts for Ford diesel engines

NETT ENGINE BUILDER PRICES £

	XLD 1800 £	FSD £	2712E £	2715E £	2704ET £	2722E £	2725E £	2726T £	2728TIM £
Head gasket	19*	19	24	19	19	26	26	73	73
Rocker cover gasket	9	7	13	20	20	8	12	12	12
De-coke set	31*	39	58	79	79	58	169	169	169
Sump gasket set	18	10	30	16	16	30	46	46	46
Front crank seal	16	14	7	7	7	7	7	7	7
Rear crank seal	7	15	5	5	5	5	5	5	5
Manifold to head gaskets	5	—	5	5	5	8	8	8	8
Overhaul gasket set	136*	92	107	140	140	110	210*	210*	210
Piston ring set per piston	59	165(4-cyl)	79(2-cyl)	79(2-cyl)	81(2-cyl)	73	73	62	62
Piston pin & rings	86	125	92	92	208	211	211	260	260
Main bearing set	64	47	55	116	116	55	116	116	116
Thrust bearing set	20	—	12	12	12	19	19	19	19
Big end bearing set	22	24	45	105	105	45	105	105	105
Intake valve	—	14*	20/65	39/65	20	23	23	23	23
Exhaust valve (pre/post 1980)	7/14	15*	18/22	18/22	18/22	22	22	22	22
Valve spring set	17	42	57	86	86	57	86	86	86
Cylinder head bolt set	17*	—	77	113	113	77	113	113	113
Cylinder liner	16	59	45	45	88	45	45	150	150
Injection pipes, Minmec set (or Bosch)	(84)	(96)	140	210	210	140	210	210	210
Jabsco pump to block gasket	—	—	3	3	3	3	3	3	3
Cam belt kit	92	72	—	—	—	—	—	—	—

\*Further information required when ordering this item

Injection pumps, injectors, turbochargers, starters and alternators repaired, exchanged or sold outright against part numbers stamped on old units.

WATER PUMPS	£	FUEL LIFT PUMPS	£
Dorset, 2 o'clock inlet, pressed-on pulley	79	Dorset. Diaphragm type	45
Dorset, 5 o'clock inlet, bolt-on pulley	77	Dorset & Dover, Bosch plunger type 0.440.004.067 (while stocks last)	185
Dover, dual inlet, bolt-on pulley	179	Dover & Otosan, horizontal plunger type	75
Dover, dual inlet + outlet, single vee pulley	167	OIL PUMPS	£
Dover, dual inlet + outlet, poly-vee pulley	154	Centre-mounted for Dorset & Dover Industrial	193
for 2-groove, (or change over old pulley onto above £20)	240	Front-mounted Dover & Otosan	193
OTHER ITEMS	£		£
De smoking kits for 150 - 300HP 6-cylinder turbo engines to reduce white smoke on start-up	475	Turbochargers, exchange, re-built	from 375
Twin element fuel filter assembly, Dorset or Dover	105	Injection pump overhauls	from 395
6 cyl sump Dorset (short) or Dover (long)	395	Large oil filter element for Dover & Otosan	32
Exhaust manifold, Dorset turbo, to replace 693F9429FJAA	905	Spin-on oil filter conversion with filter element	40
Stepped studs, cylinder head to manifold	6	1 or 2 groove damper for all engines with centre oil pump	145
6-cylinder camshaft and 12 followers (Dorset £310)	Dover 390	2 groove or flat belt damper for all engines with front oil pump	175
Oil filler cap, 2700-2720	14	Starter motors and alternators,	see page 13
Spill pipe assembly, 6-cyl (cut down for 4-cyl)	78	Flange adaptors to allow use of Dorset manifolds on Dover 6-cyl, non-turbo engines (trim down for 4-cyl)	pair 100
		Core plugs, engine set	52

## NOTES

2704ET engines with chrome liners require a special head gasket. P.O.A.

All prices are given for standard sized components. Under- and over-sized components are available, though prices may vary.

Take care with main bearing sizes as some blocks are line-bored over-size.

Parts also available for other Ford, Perkins and Cummins engines.

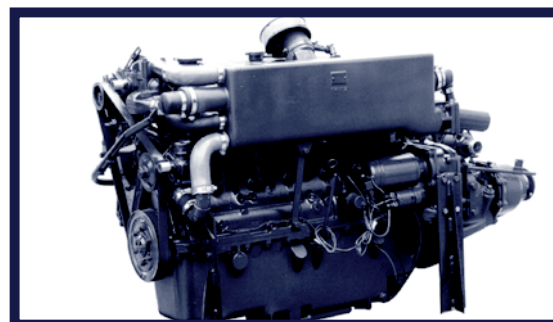
## CONSUMABLE MATERIALS

### JOINTING AND SEALING COMPOUNDS

Firegum exhaust jointing paste, tube	£5
Universal jointing compound, blue, 85gm	£7
Universal jointing compound, red, 50gm tube	£7
Instant gasket, orange, 85gm tube	£7
Loktite stud and bearing fit, 24ml	£22

### LUBRICANTS

Raminol marine grease, 500gm tub	£15
Engine oil, 15/40 for diesels, 5 litres	£20
Gear oil, 80/90, 5 litres	£21
Automatic transmission fluid, 'Dextron', 1 litre	£4



## MANUALS AND PARTS BOOKS

ENGINE	XLD	FSD	DORSET	DOVER	N100-280	N400&450	EHD	PUMA
WORKSHOP MANUAL, ENGINE SECTION	20	20	20	20	{ 40	{ 40	{ 28	{ 28
WORKSHOP MANUAL, ELECTRICAL & FUEL SECTION	10	10	20	20	{ C.D.	{ C.D.	{ C.D.	{ C.D.
QUICK REFERENCE PARTS BOOK	10	10	10	10	—	—	—	—

V.A.T. extra on all prices

Page 15