

Cummins diesel engine marinising & parts

ENGINE BUILDER PRICES £

Part No.	#	STANDARD HP/RPM (APPROX)	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	
			4B INDUSTRIAL	6B INDUSTRIAL	6C INDUSTRIAL	4BT/BTA TURBO	6BT/BTA TURBO	6BTA-A TURBO/INT	6CT/CTA TURBO/INT	6CTA-A TURBO/INT
			101 80@2800	103 120@2800	105 160@2800	102 100/116 @2500	104 153/177 @2500	114 235 @2500	106 216/234 @2200	112 230/290 @2500
BASIC MARINISING COMPONENTS			£	£	£	£	£	£	£	£
03	Jabsco water pump, mount and drive		691	691	712	691	712	712	712	712
01	Exhaust manifold		1274	552	998	1274	552	581	998	998
	Bowman part no.		CM402(LM)	CM600	—	CM402(LM)	CM600	CM600	—	—
04	Heat exchanger		—	375	485	—	375	439	611	714
	Bowman part no.		—	CB120	FH300	—	CB120	CB140	FH400	GH200
06	Manifold outlet with water connection (size)		127 (3")	127 (3")	217 (4")	178 (3")	303 (4")	228 (4")	303 (4")	241 (5")
07	Hose & connection kit (inlet size, mm)		266 (28)	266 (28)	246 (28)	125 (28)	266 (28)	410 (28)	263 (32) u	263 (32) u
08	Heat exchanger mount bracket		—	18	N/A	—	18	35	N/A	N/A
09	Hose clip kit		42	42	N/A	41	42	69	N/A	N/A
IND	Marinising kit using the above components		2400	2071	2658 u	2309	2268	2474	1650 u	2928
ADDITIONAL PARTS FOR TURBOCHARGED ENGINES										
21	Turbocharger heat shield		—	—	—	112	112	112	112	112
22	Charge air cooler		—	—	—	—	—	470	—	645
24+27+28	Air ducts and hoses, Manifold/turbo adapter and feed & drain pipes		—	—	—	182	185	247	347	369 u
15+17	Watercooled turbocharger with kit alterations		—	—	—	—	—	—	1003	1034
FLYWHEEL CONNECTIONS & HOUSING COVERS, AS REQUIRED										
18	for Borg Warner, Paragon, SternPowr & ZF 45A – 80		419	419	442	419	419	521 w	—	—
20	for P.R.M. (260 for 4B, 500/750 for others)		439	461	458	461	461	446 w	458 w	458 w
31	for P.R.M. (500/750 for 4 cyl, 1000 for 6 cyl)		445	492	458	492	492	446 w	458 w	458 w
32	for ZF 220 & 280		397 d	398 d	398 d	398 d	398 d	447 dw	447 dw	447 dw
OTHER COMPONENTS										
38	Front mounted brackets & front & rear mount rubbers		258	258	146 d	258	258	258	146 d	146 d
39	Air intake strainer		—	57	—	57	57	85	40	85
40	Manifold outlet with flex connection for dry exhaust		110	128	271	—	—	—	—	—

NOTES

d brackets not included u Part kit only w parts are for SAE2 flywheel housing. If SAE3, use parts from #104

Repair parts for Cummins diesel engines

NETT ENGINE BUILDER PRICES £

	4B & 4BT	6B, 6BT & 6BTA		4B & 4BT	6B, 6BT & 6BTA
Head gasket	72	103	Big end bearing engine set	48	72
Rocker cover gasket set (4 or 6)	16	24	Intake valve	17	17
Cylinder head gasket set	162	176	Exhaust valve	17	17
Sump gasket set	33	44	Fresh water pump	188	188
Front crank seal	33	33	Fuel lift pump	126	126
Rear crank seal	69	69	Oil pump	247	247
Piston ring set per piston	48	48	Oil filter	8	8
Piston pin & rings	167	167	Fuel filter	12	12
Main & thrust bearing engine set	42	80	Thermostat	27	27

Pries are indicative. Exact prices will be quoted against engine serial number.

Starters, injectors, injection pumps, alternators and turbochargers repaired, exchanged or sold outright against part numbers of old unit.

Flywheel housing covers for 4B & 6B are for 16 1/2" bore housings and for 17 1/2" bore for 6BTA-A & 6C series.

